

Wednesday, June 09, 2010 2:33:41 PM



**Item ID:** D3134-3

**Accept**

**Setup Start**

Revision ID:

**Item Name:** Rod

**Stop**



**Start Date:** 6/9/2010      **Start Qty:** 4.00

**Cust Item ID:**

**Required Date: 6/17/2010      Req'd Qty: 4.00**



**Customer:**

**Reference:**

**Approvals:**      **Process Plan:**

Date: 10-6-97

**Tooling:**

**Date:**

Run Start



**QC:**

Date:

**SPC (Y/N):**

Date:

**Stop**



44

10-6-15 SP (40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D 3134-3 PAR #: \_\_\_\_\_ Fault Category: Small Fns NCR: (Yes) No DQA: \_\_\_\_\_ Date: 10.06.23  
 Resolution: Scrap Disposition: Scrap QA: N/C Closed: (Signature) Date: 10/06/23

NCR: <u>59707</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>10.06.14</u>	<u>100</u>	<u>26.75 is 26.33 AND</u> <u>2.53 is 2.40 .</u> <u>RT. TEMPLATE NOT MATCHING</u> <u>DWG.</u>	<u>(Signature)</u> <u>10.06.14</u> <u>OS1043</u>	<u>ACCEPTABLE. DWG</u> <u>SAYS MFG'WG PER</u> <u>TEMPLATE (NOTE #2).</u> <u><del>TEMPLATE OF 14</del></u> <u>make new template per</u> <u>Dwg</u> <u>Scrap old template</u>	<u>(Signature)</u> <u>10/06/14</u> <u>M-1</u> <u>10/06/16</u>	<u>S</u> <u>10/06/14</u>	<u>(Signature)</u> <u>10/06/14</u> <u>OS1043</u>	<u>S</u> <u>10/06/14</u>
			<u>(Signature)</u> <u>10/06/21</u> <u>OS1042</u>		<u>S</u> <u>10/06/21</u>	<u>(Signature)</u> <u>10/06/21</u> <u>OS1042</u>	<u>S</u> <u>10/06/21</u>	

NOTE: Date & initial all entries

**Work Order ID 59707**

Wednesday, June 09, 2010 2:33:41 PM



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Item ID: D3134-3

Accept



Setup Start



Revision ID:

Item Name: Rod

Stop



Start Date: 6/9/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 6/17/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/15

M10-6-13

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, June 09, 2010 2:33:45 PM

Page 1

Work Order ID: 59707

Parent Item: D3134-3

Parent Item Name: Rod

Comments: IPP B02.11.12 Re-format; Add thread KJ

Start Date: 6/9/2010

Required Date: 6/17/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.250W.049		Purchased	No			100	f	22.5855	2.275	9.578947			



304 Seamless Tubing .250 x .049w



Location

MAT016

112518

Loc Qty

22.5855

22.5855

Loc Code

9.578947

m-l  
10/06/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

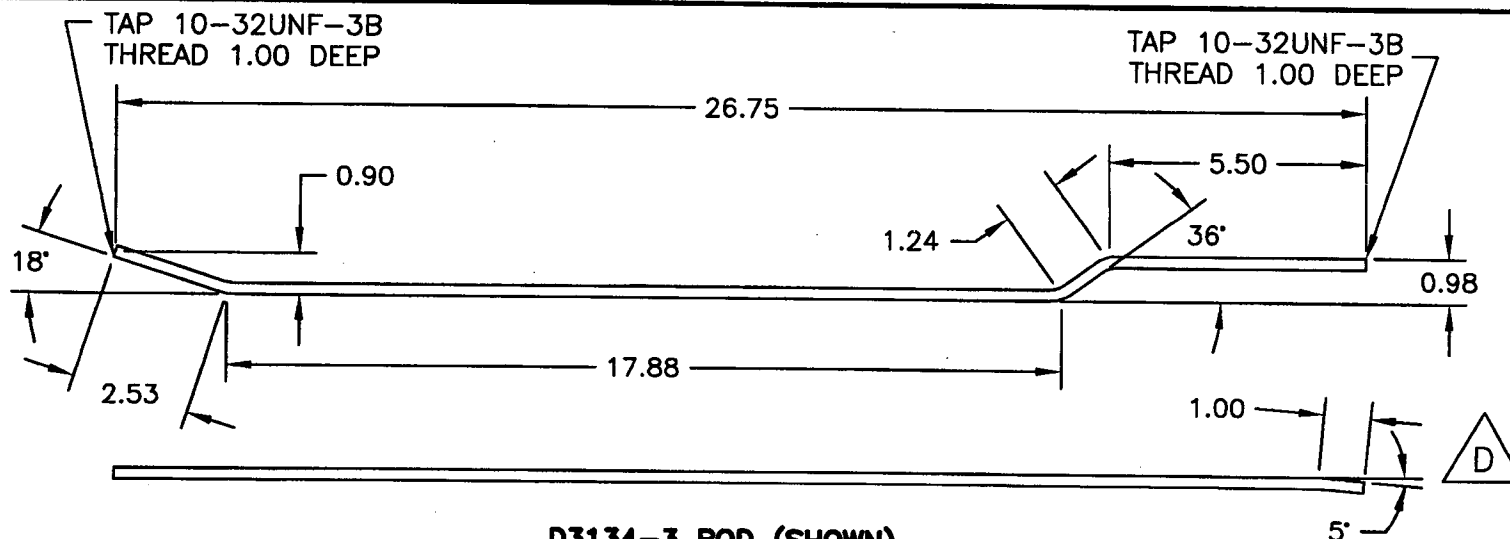
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

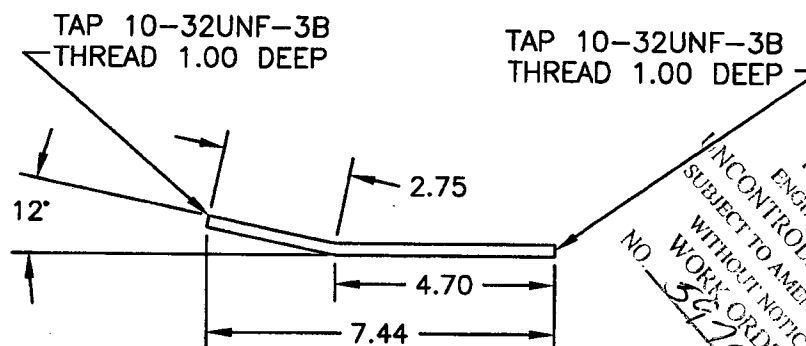
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**



**D3134-3 ROD (SHOWN)**  
(REPLACES PREMIER P/N B30-23000-139)  
**D3134-4 ROD (OPPOSITE)**



**D3134-1 ROD**  
(REPLACES PREMIER P/N B30-23000-137)

**NOTES**

- 1) MATERIAL: AISI 304/316 ANNEALED SS TUBING 0.250 OD x 0.049 WALL  
(REF DART SPEC. M304TR0.250W.049)
- 2) TOOLING: MAKE D3134-1 PER TOOL DT8656  
MAKE D3134-3 PER TOOL DT8657
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

DESIGN	PH	DRAWN BY	PH	DART AEROSPACE LTD
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA
DATE	06.05.08	DRAWING NO.	D3134	REV. E
TITLE	ROD	SHEET 1 OF 2		
A	02.04.17	NEW ISSUE		
B	02.09.26	ADD "ANNEALED" SPEC; REDESIGNED D3134-1		
C	04.10.18	ADD PART MARKING		
D	05.12.05	CORRECT VIEW		
E	06.05.08	ADD -5, REF DSI 9331		

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RELEASED  
06.05.08

STOP COPY  
RETURN TO  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 54707  
10-6-09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

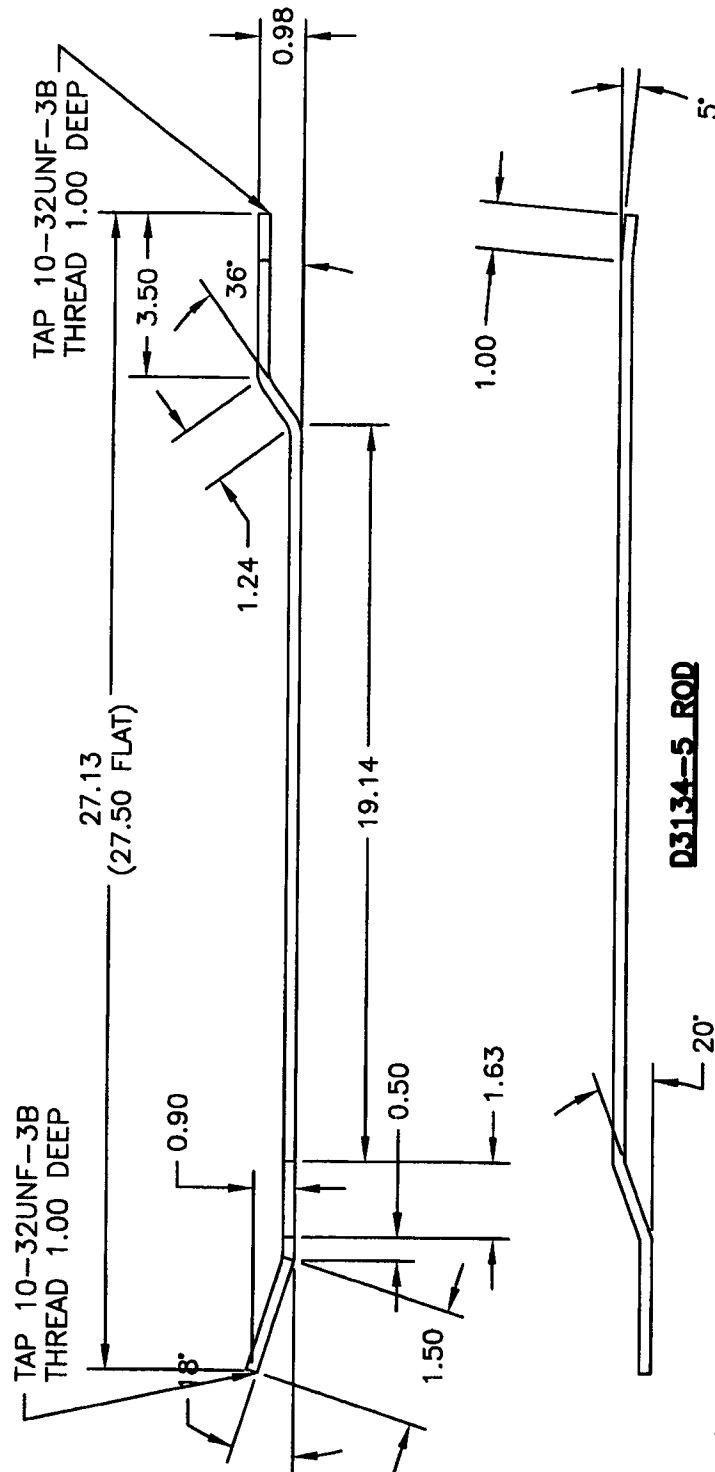
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**NOTE:** Date & initial all entries



**DART**

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3134	REV. E SHEET 2 OF 2
DATE 06.05.08		TITLE ROD	SCALE NTS



w/o 59207

**D3134-5 ROD**



RELEASED

06.05.09 *[Signature]*

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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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